

PETROWORKS

OFF-ROAD PRODUCTS



Interior Door Panel

Congradulations on your purchase of your new interior Door Panels, or complete 5 Piece Panel kit. Installation usually takes about 1hr.

Tools needed/recommended:

Phillips Screwdriver
Paperclip or some kind of curved end tool
Pocket knife or Putty knife
Needle Nose Pliers

Door Panel Kit

2 x Interior Door Panels (1 Left/1 Right)
22 x Large Panel Rivets

Complete 5 Piece Panel Kit

2 x Interior Door Panels (1 Left/1 Right)
1 x Tailgate Panel
1 x Left Rear Quarter Panel
1 x Right Rear Quarter Panel
32 x Large Panel Rivets
13 x Small Panel Rivets

NOTE: This guide goes over just the Door Panels as they generally require more work to complete. The Rear panels just mount in the stock locations with no special tools required.



1. Start by removing all items off the door panels (door straps, pull handle, interior door opener cup, window crank and Escutcheon). **See Pic 1** for Window Crank Removal

PIC 1.

Using your knife push back on the escutcheon to expose the window crank clip. Using a paper clip or some kind of

curved end tool hook onto the exposed clip and pull straight up. The clip is open on 1 end so you may have to spin the handle to see the curved end. Pull straight up and set handle and clip aside for reinstallation.

2. Once all the exterior items are removed from the door panel, using your knife pry gently between the door frame and the existing door panel (if it exists) towards 1 corner of the panel and give a slight twist. This will pop the clip out of place and you can continue around the exterior of the panel to remove. There are 11 clip positions around the panel. **See PIC 2.**

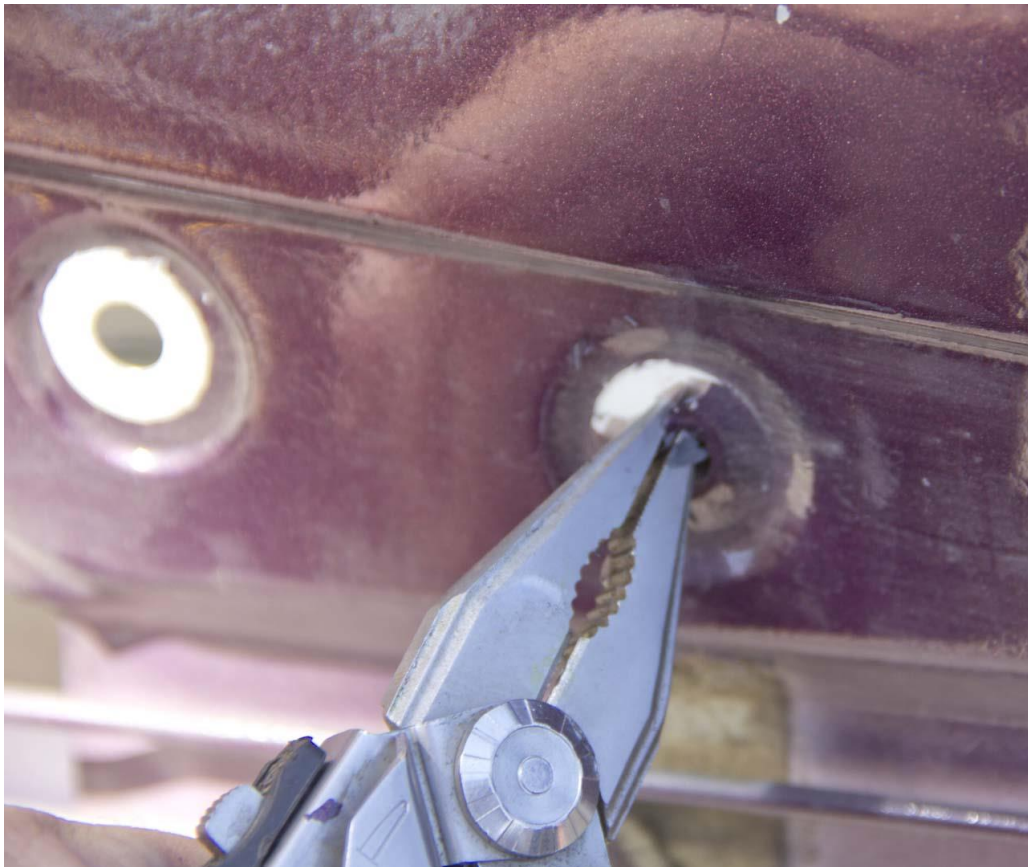


PIC 2

3. Remove the existing Panel clip pockets from the Door. Use of a pair of pliers. You can also reach into the back of the panel and push out on the clip pockets. You must remove all of them in order for the supplied panel rivets to fit. **SEE PIC 3 and PIC 4**



PIC 3



PIC 4

4. After all panel inserts have been removed align new panel up to the door, and start to insert the supplied rivets into the outside holes. There are 11 of them per door panel. Align the panel and rivets before using your screwdriver to tighten them down. **SEE PIC 5.**



PIC 5

5. Once all panel rivets have been install, then start to tighten them down with your screwdriver. Adjust the panels as necessary to ensure proper fit. Reinstall all removed Door Hardware (Handles, door straps, window Crank).

6. For the window crank the easiest way to reinstall is to put the Clip removed earlier back onto the handle, then put the escutcheon on the door, align the hand up to the threads on the window crank and push the handle on until it clicks. **SEE PIC 6.**



PIC 6

7. Complete the above procedures for the other door.



Finished Product